

Information about the content

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This specification covers cold-rolled Tantalum sheets in melted quality.

1 Dimensions and tolerances

1.1 Thickness and width tolerances

Thickness [mm]	Tolerances with width		Width tolerances [mm]
	Width ≤ 320 mm [mm]	Width > 320 - 610 mm [± mm or % of the thickness]	
0,10	± 0,008		± 0,5
> 0,10 – ≤ 0,15	± 0,010		± 0,5
> 0,15 – ≤ 0,30	± 0,015		± 0,5
> 0,30 – ≤ 0,40	± 0,020	± 0,037	± 1,6
> 0,40 – ≤ 0,60	± 0,030	± 0,050	± 1,6
> 0,60 – ≤ 0,80	± 0,035	± 0,065	± 1,6
> 0,80 – ≤ 1,00	± 0,040	± 0,080	± 1,6
> 1,00 – ≤ 2,50	± 0,060	± 0,100	± 2,0
> 2,50 – ≤ 6,00		± 4 %	± 2,0
> 6,00 – 12,70		± 5 %	± 2,0

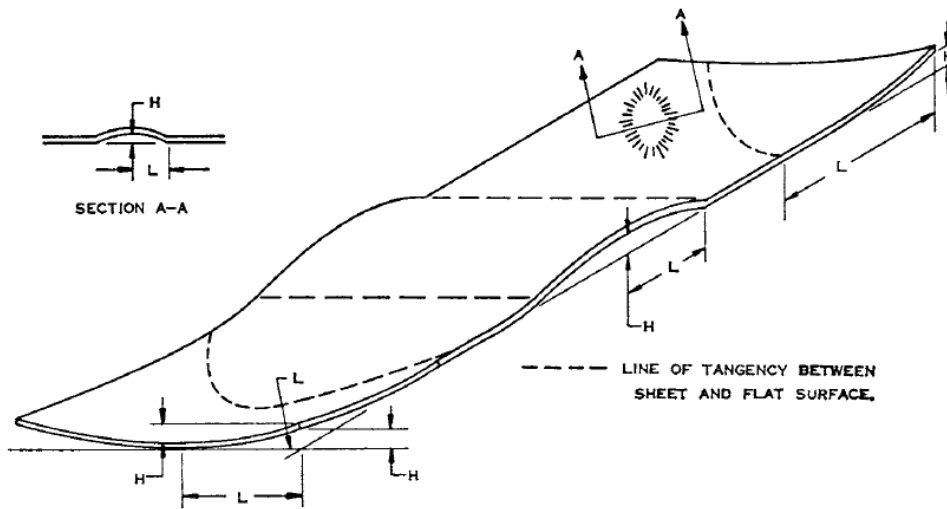
1.2 Length tolerance

The length tolerance for sheet length up to 1000 mm maximal + 5 mm and – 0 mm.
The maximum sheet dimensions depend on the sheet thickness.

Other dimensions upon request.

1.3 Flatness

Flatness: max. 4 %
(measuring procedure on the basis of ASTM B708)



H = maximum distance between flat surface and lower surface of sheet.
 L = minimum distance between highest point on sheet and point of contact with flat surface.
 Flatness, percent = $(H/L) \times 100$

1.4 Sheet cuts

These cuts are being produced from the sheets described in (1.1).

a) Tolerances for sheet cuts:

DIN-ISO 2768 Part 1 Tolerance class m (middle)

b) Flatness:

The same specified limits as defined for sheets (see 1.3) apply for the sheet cuts.

c) Proportion of length to width:

The length and/or the width must in any case exceed the thickness, maximal width 1000 mm.

Length [mm]	Minimal width [mm]
20 - 400	20
> 400 - 1000	40

d) Discs and Rings:

Stated below, minimal ring width, minimal hole diameter 3 mm.

Diameter* [mm]	Minimal width for rings [mm]
≥ 15 - 50	4
> 50 - 100	10
> 100 - 500	15
> 500 - 550	20

* Diameter for discs, external diameter for rings

Other dimensions on request.

2 Physical and mechanical product properties

Density: ^a	≥ 16,6 g/cm ³			
Hardness Vickers: ^{b)}	Thickness ≥ 0,15 mm:		≤ 125 HV	
Tensile Test: ^{c)}	Thickness [mm]	Tensile strength min. [MPa]	0,2 % Yield strength min. [MPa]	Elongation min. [%]
	0,10 – ≤ 0,15	250	180	15
	> 0,15 – ≤ 1,50	235	160	20
	> 1,50 – 12,70	225	140	30
Erichsen cupping value:	Thickness [mm]	Cupping value min. [mm]		
	0,10 – ≤ 0,15	4,0		
	> 0,15 – ≤ 0,25	5,0		
	> 0,25 – ≤ 0,70	6,0		
	> 0,70 – 2,00	7,0		
Grainsize:	≥ 4.0 (according to ASTM E112)			

- a) The density cannot be determined with sufficient accuracy for small material thickness below 1 mm. Due to the high degree of deformation during production, it is assumed that the theoretical density (above given value) is achieved.
- b) The actual value quoted in certificates corresponds to the mean-value of a representative control sample. Due to the low required test load, hardness is not specified for sheets < 0,15 mm.
- c) Samples are taken parallel to the rolling direction.

Remarks: All TaM-sheets are delivered recrystallized (≥ 90 % recrystallized in micrograph).

2.1 Surface condition

Appearance: The material will be of uniform quality, free from foreign matter, splits and fractures. Bed sheets (not trimmed) may have small edge cracks.

Surface defects are assessed in the frame of visual inspection.

Local surface defects can be removed by grinding within the specified thickness tolerance.

Surface condition: The sheets are delivered either in bright or grinded condition. TaM sheets with a thickness ≥ 0,5 mm are delivered with grinded surface.

3 Chemical composition

Main and minor components	Plansee		Standard	EU- Directive
	Min. content [%]		ASTM B708 (R05200)	RoHS ^{a)}
Ta	99,95 % ^{b)}		balance	-
Impurities	Max. values [µg/g]		Max. values [µg/g]	Max. values [µg/g]
	Typical	Guaranteed		
Fe	5	100	100	-
Mo	10	100	200	-
Nb	19	400	1000	-
Ni	5	50	100	-
Si	10	50	50	-
Ti	1	50	100	-
W	20	100	500	-
C	10	30	200	-
H	4	15	15	-
N	5	50	100	-
O ^{c)}	13	100	250	-
Cd	1	10	-	100
Hg ^{d)}	-	1	-	1000
Pb	-	10	-	1000
Cr (VI)	-	-	-	1000
Organic impurities (e.g. PBB, PBDE, PFOS, PFOA)	- ^{**)}	- ^{**)}	-	1000

a) EU-directives 2015/863/EU, 2011/65/EU and 2000/53/EC

b) Metallic purity without Nb

c) Due to technical measurement reasons the upper specification limit for O can only be determined for the prematerial with a thickness of ≥ 1 mm.

d) Initial value

^{**)} The presence of Cr (VI) and organic impurities can definitely be excluded because of the production process (multiple heat treatments at temperatures above 1000 °C in HV-atmosphere).

The chemical composition is checked by means of random sampling. The sampling inspection plan, analysis and evaluation methods are determined in the internal instruction PSE-020-WI-003. The application of the measured values for the chemical analysis is defined in PSE-680-WI-001.

Remarks: The specified physical and chemical characteristics are disclosed not regarding measurement accuracy.

4 Packaging, labelling, storage and certification

4.1 Packaging, labelling and storage

Standard individual packing: Depending on their size, the sheets will be either packed individually or in parcels with liner between the different pieces.

Each package will be provided with a label with the following information:

Producer's name:	Plansee
Plansee order number:	
Lot number:	
Material number:	
Material:	TaM
Dimension:	e.g. thickness, width, length, diameter, etc.
Quantity:	Total quantity in kg or piece
Date:	

The material must be kept in a dry place and protected from mechanical damage. It is best to keep the sheets in their original packing until used.

Special packing: (extra costs will be invoiced)

Special packing should be used if the material is stored under unusual conditions or aggressive atmosphere (e.g. sea air, ...).

4.2 Inspection documents

Following inspection documents will be supplied upon customer request according to EN 10 204:

Test report 2.2

Plansee confirms with this test report that the delivered product meets the specification and gives details of the material properties according to ongoing production surveillance. not directly related to the particular production batch.

Inspection certificate 3.1 (extra costs will be invoiced)

An inspection officer from Plansee confirms with this inspection certificate that the delivered product meets the specification and gives test results related to the particular production batch.

5 Order instructions

Please quote following information when ordering:

- Product description
- Quality (the number of this specification must be mentioned)
- Dimension: thickness (width, length, diameter, etc.)
- Quantity (total quantity in kg or in piece)
- Required certificate and content in case of a 3.1 inspection certificate
- **For special packing:** Specification of packaging

For further information on our delivery possibilities, please look into our <http://www.plansee.com>

6 Referenced standards

The standards applied for the test methods are listed in the Plansee standard infobase and are made available upon request.

Changes to last version

Replacement for	Changes to last version
03	<ul style="list-style-type: none"> ▪ Additional information regarding sheet cuts ▪ Section 1.2: Text modified ▪ Section 1.4: Sheet cuts ▪ Section 4: Dimension and quantity ▪ Section 5: Addition: specification of quantity in pieces
-	<ul style="list-style-type: none"> ▪ Regular content review conducted by Bernhard Retter on 04.11.2022: no changes of content