

Information about the content

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|--------------------|-------------|--------------------------|----------------|
| Scope: | Plansee SE | Prepared/Updated: | Fabian BETZ |
| | | Released: | Wolfgang GLATZ |
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This document is subject to electronic version control – confirm revision status before using.

This specification covers MoOxTa sputtering targets.

1 Dimensions and tolerances

The MoOxTa sputtering targets are produced according to Plansee SE drawings with the dimensions, tolerances and surface finish specified in these construction drawings.

1.1 Bonding position

The target position on the backing plate is defined as follows:

- Long direction = actual measurement $\pm 0,5$ mm from the backing plate end where the water-cooling ports are located. Actual measurement is defined as distance from new backing plate end where the water-cooling ports are located to the edge of the target.
- Short direction = actual measurement $\pm 0,5$ mm from both backing plate ends. Actual measurement is defined as distance from the lateral end of the backing plate to the lateral edge of the target.

1.2 Warp

The warp after bonding will be less than 1,0 mm on plus side and less than 1,0 mm on minus side for targets **smaller than 800 mm** backing plate length.

The warp after bonding will be less than 1,0 mm on plus side and less than 2,0 mm on minus side for **800 to 1600 mm** backing plate length target.

The warp after bonding will be less than 1,5 mm on plus side and less than 3,0 mm on minus side for **1600 to 3000 mm** backing plate length target.

1.3 Target height

Target height from backing plate surface will be defined by H in the following equation
(Target thickness) < H < (Target thickness + 1,5 mm)

2 Physical and mechanical product properties

Guaranteed Density: MoOxTa8: $\geq 4,5$ g/cm³



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2.1 Surface condition

Appearance: According to the drawing the specified areas of the target and / or the backing plate are blasted.

The Targets will have no cracks, abrasions and discoloration. Inhomogeneity and discoloration of the surface can occur and are related to the different phase alignment and the resulting interference.

3 Chemical composition

| Main and minor components | Plansee MoOxTa8 | EU-Directive |
|---------------------------|----------------------------------|----------------------------------|
| | content [%] | RoHS ^{a)} |
| Mo | 63,3 ± 2,0 wt.% | - |
| O | balance | - |
| Ta | 7,6 ± 1,0 wt.% | - |
| Purity | Min. 99,9 % | - |
| Impurities | Max. values [µg/g] ^{b)} | Max. values [µg/g] ^{b)} |
| | Guaranteed | |
| C | 100 | - |
| Fe | 30 | - |
| Cd | 5 | 100 |
| Hg ^{c)} | 1 | 1000 |
| Pb | 5 | 1000 |

a) EU-directives 2015/863/EU, 2011/65/EU and 2000/53/EC

b) µg/g ≙ ppm (mass fraction)

c) Initial value / first up

Remarks: The specified physical and chemical characteristics are disclosed not regarding measurement accuracy.



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4 Packaging, labelling, storage and certification

4.1 Packaging, labelling and storage

Standard individual packing: The target is vacuum-sealed in a vinyl pack, which is put into a transportation box.

Each package will be provided with a label with the following information:

| | |
|--------------------------------------|------------|
| producer's name: | Plansee SE |
| product description incl. dimension: | |
| part number: | |
| order number: | |
| machining batch no. and serial no.: | |
| weight: | kg |

The targets must be kept in a dry place and protected from mechanical damage. The shelf time for the vacuum-packed targets shall be 6 months from the shipping date under the following storage conditions ^{a)}. However, the customer is recommended to use the targets within 3 months.

a) **Storage conditions:** temperature: 22 ± 4 °C; relative humidity of the air: ≤ 50 %; atmospheric pressure: approx. 1000 mbar.

4.2 Certification

All targets manufactured by Plansee SE will be certified including the following information:

4.2.1 Identification

The order number, target batch number and target number are indicated.

4.2.2 Chemical composition

Inspection certificate 2.2 according to EN 10204:2004 (chemical elements see section 3).

4.2.3 Dimensions

Actual values of length, width and thickness of the sputtering target.

4.2.4 Weight

Actual measured value.



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5 Order instructions

Please quote following information when ordering:

- dimensions
- quality (the number of this specification **must** be mentioned)
- quantity (number of targets)
- bonded version (yes/no)
- *for special packing*: specification of packaging

For further information on our delivery possibilities, please consider our <http://www.plansee.com>

6 Referenced standards

The standards applied for the test methods are listed in the Plansee standard InfoBase and are made available upon request.

Changes to last version:

- Periodic triennial revision
- New template
- Adaption of creator



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Appendix 1

General product information for MoOxTa8 Targets

The following physical data are for reference only and no guarantee values.

| physical property | | unit | value |
|--------------------------|---------------|------|------------------------|
| bending strength | at 20°C | MPa | 40 |
| linear thermal expansion | at 20°C-200°C | 1/K | 5,0 x 10 ⁻⁶ |
| thermal conductivity | at 20°C | W/mK | 1,5 |
| optical appearance | | | dark |



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